Serial No.: 10/596,722 Confirmation No.: 9920 Filed: June 22, 2006

For: GLASS FILLER MATERIAL AND METHOD OF PRODUCTION

Amendments to the Claims

This listing of claims replaces all prior versions, and listings, of claims in the aboveidentified application:

1-18 (cancelled)

- 19. (Currently Amended) The method according to claim 30, thereby forming a A-glass filler material for use in dental composites and dental restorations, the material comprising:
 - a) about 65 to about 99.95 mol% silicon dioxide (SiO₂),
 - b) 0 to about 15 mol\% aluminum and/or boron oxide (Al₂O₃, B₂O₃),
 - c) 0 to about 30 mol % zirconium and/or titanium and/or hafnium oxide (ZrO₂, TiO₂, HfO₂), Y₂O₃ and/or Sc₂O₃ and/or La₂O₃ and/or CeO₂ and/or other lanthanide oxides,
 - d) about 0.05 to about 4 mol% alkali metal oxides (Na₂O, Li₂O, K₂O, Rb₂O, Cs₂O), and
 - e) 0 to about 25 mol% earth alkali metal oxides (MgO, CaO, SrO, and BaO), wherein the glass filler particles have an average particle size of about 0.1 to about 20 μ m and wherein these particles have an inner zone and an outer zone up to 1.5 μ m and wherein the mean concentration of alkali ions of the outer zone relative to the mean concentration of alkali ions of the inner zone is 10 % or less and the alkali ions of the inner zone do not
- 20. (Currently Amended) The method according to claim 30, thereby forming a A glass filler material for use in dental composites and dental restorations, the material comprising:
 - a) about 75 to about 96.95 mol% silicon dioxide (SiO₂),

significantly migrate to the outer zone.

- b) 0 to about 10 mol\% aluminum and/or boron oxide (Al₂O₃, B₂O₃),
- c) about 3 to about 30 mol % zirconium and/or titanium and/or hafnium oxide (ZrO₂, TiO₂, HfO₂), Y₂O₃ and/or Sc₂O₃ and/or La₂O₃ and/or CeO₂ and/or other lanthanide oxides,
- d) about 0.05 to about 3 mol% alkali metal oxides (Na₂O, Li₂O, K₂O, Rb₂O, Cs₂O), and

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e) 0 to about 15 mol% earth alkali metal oxides (MgO, CaO, SrO, BaO), wherein these particles have an inner zone and an outer zone up to 1.5 μ m and wherein the mean concentration of alkali ions of the outer zone relative to the mean concentration of alkali ions of the inner zone is 10 % or less and the alkali ions of the inner zone are fixed in the particles by a drying process.

- 21. (Currently Amended) The <u>method glass filler material</u> according to claim 19 or 20, <u>wherein</u> the glass filler material comprises [[comprising]]:
 - a) about 75 to about 96.95 mol% silicon dioxide (SiO₂),
 - b) 0 to about 5 mol% aluminum and/or boron oxide (Al₂O₃, B₂O₃),
 - c) about 3 to about 30 mol % zirconium and/or titanium and/or hafnium oxide (ZrO₂, TiO₂, HfO₂), Y₂O₃ and/or Sc₂O₃ and/or La₂O₃ and/or CeO₂ and/or other lanthanide oxides,
 - d) about 0.05 to about 2 mol\% alkali metal oxides (Na2O, Li2O, K2O, Rb2O, Cs2O), and
 - e) 0 to about 5 mol% earth alkali metal oxides (MgO, CaO, SrO, BaO).
- 22. (Currently Amended) The <u>method</u> glass filler material according to claim 19, wherein the concentration of e) earth alkali metal oxides is not over 2 mol%.
- 23. (Currently Amended) The method glass material according to claim 19, wherein the glass filler particles have an average particle size of about 0.5 to about 3 µm.
- 24. (Currently Amended) The <u>method glass material</u> according to claim 19, wherein the maximal particle size is up to $100 \mu m$.
- 25. (Currently Amended) The $\underline{\text{method}}$ glass material according to claim 19, wherein the refractive index n_D of the glass filler material is in the range of about 1.49 to about 1.55.

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- 26. (Currently Amended) The method glass filler material according to claim 20, wherein the concentration of e) earth alkali metal oxides is not over 2 mol%.
- 27. (Currently Amended) The <u>method glass material</u> according claim 20, wherein the glass filler particles have an average particle size of about 0.5 to about 3 μ m.
- 28. (Currently Amended) The <u>method</u> glass material according to claim 20, wherein the maximal particle size is up to 100 μm.
- 29. (Currently Amended) The <u>method glass material</u> according to claim 20, wherein the refractive index n_D of the glass filler material is in the range of about 1.49 to about 1.55.
- 30. (Previously Presented) A method for producing a glass filler material for use in dental composites and dental restorations with an average particle size of 0.1 to 20 µm by
 - a) melting a composition of about 54 to about 91 mol% SiO₂, 0 to about 13.6 mol% Al₂O₃ and/or B₂O₃, 0 to about 27.3 mol% ZrO₂ and/or TiO₂ and/or HfO₂ and/or Y₂O₃ and/or Sc₂O₃ and/or La₂O₃ and/or Ce₂O₃ and/or other lanthanide oxides, about 9 to about 20 mol% alkali metal oxides, 0 to about 22.7 mol% earth alkali oxides at a temperature of about 1200 to about 1800 °C for at least 30 minutes,
 - b) crushing the melted glass by transferring into cold water or on metal rollers,
 - c) milling the glass granulate obtained by b) to a mean particle size of d_{50} from about 0.1 to about 20 μ m,
 - d) dealkalizing the glass powder in excess with a dealkalizing agent,
 - e) removing the dealkalizing agent and washing the glass powder with a polar solvent until the filtrate reacts neutral, and
 - f) drying the glass powder at a temperature of about 200 to about 1100 °C for at least 30 minutes.

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- 31. (Previously Presented) The method according to claim 30, wherein the melting temperature is from about 1400 to about 1700 °C.
- 32. (Previously Presented) The method according to claim 30, wherein the dealkalizing agent is an acidic composition.
- 33. (Previously Presented) The method according to claim 30, wherein the dealkalizing agent is an inorganically or organically acid selected from the group consisting of HCl, [[HJ,]] <u>HI</u>, HBr, H₂SO₄, H₃PO₄, HNO₃, HClO₄, CH₃COOH, COOH-COOH, H-COOH, citric acid, tartaric acid and polycarboxylic acid.
- 34. (Previously Presented) The method according to claim 30, wherein the polar solvent consists of water or a mixture of water with other polar solvents, preferably ethanol or acetone.
- 35. (Previously Presented) The method according to claim 30, wherein is dealkalizing is performed at temperatures of about 50 to about 200 °C.
- 36. (Previously Presented) The method according to claim 30, wherein the ratio of the glass powder to the dealkalizing agent is about 1:5 to about 1:1000.
- 37. (Currently Amended) The polymerizable dental material according to claim 38 which is a A glass filler material for use in dental composite[[s and]] or dental restorative material restorations, the material comprising:
 - a) about 75 to about 96.95 mol\% silicon dioxide (SiO₂),
 - b) 0 to about 10 mol\% aluminum and/or boron oxide (Al₂O₃, B₂O₃),
 - c) about 3 to about 30 mol % zirconium and/or titanium and/or hafnium oxide (ZrO₂, TiO₂, HfO₂), Y₂O₃ and/or Sc₂O₃ and/or La₂O₃ and/or CeO₂ and/or other lanthanide oxides,

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- d) about 0.05 to about 3 mol% alkali metal oxides (Na₂O, Li₂O, K₂O, Rb₂O, Cs₂O),
- e) 0 to about 15 mol% earth alkali metal oxides (MgO, CaO, SrO, BaO), wherein the particles of the glass filler material are produced by the method of claim 30.
- 38. (Currently Amended) A polymerizable dental material containing:
 - a) about 3 to about 80 wt.% of one or more cationically and/or radically curable monomers,
 - b) about 3 to about 90 wt.% of the glass filler material <u>prepared by the method</u> of claim 19 or 20,
 - c) 0 to about 90 wt.% of one or more radio-opaque fillers,
 - d) about 0.01 to about 25 wt.% of initiators, retarders and/or accelerators, and
 - e) 0 to about 25 wt.% of auxiliary agents.
- 39. (Previously Presented) A polymerizable dental material according to claim 38, wherein the curable monomer is an epoxide monomer.
- 40. (New) A polymerizable dental material according to claim 38 which is a cationically curable composition.